

Work Order ID 44950

June 26, 2009 7:28:57 AM



Page 1

Item ID: D3866-041

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Mount

Start Date: 15/07/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 03/08/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

1- assemble as per dwg D3866

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

120

0.00



Identify as per dwg & Stock Location: _____

Packaging

Memo

0.00

Packaging

Cancel

Work Order ID 44950

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Item ID: D3866-041

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Mount

Start Date: 15/07/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 03/08/2009 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: Date: Tooling: Date:

Stop



QC: Date: SPC (Y/N): Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

Picklist Print

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Work Order ID: 44950

Parent Item: D3866-041RevPRELIM

Parent Item Name: Mount







Comments:

Start Date: 15/07/2009

Required Date: 03/08/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3866-1RevPRELIM 		Manufactured	No				Each	0.0000	2.0000 			
Plate D3868-1RevPRELIM 		Manufactured	No				Each	0.0000	4.0000 			
Spacer MS20426AD3-6 		Purchased	No				Each	0.0000	8.0000 			
Rivet												

B47213

M105055

Date: Friday, 06/02/2009 7:44:20 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : MOUNT
Job Number : 44950
Estimate Number : 13736
P.O. Number : Part Number : D3866041
This Issue : 06/02/2009 S.O. No. : Drawing Number : D3866 PRELIM
Prsht Rev. : NC Project Number : N/A
First Issue : 20/01/2009 Type : SMALL /MED FAB Drawing Revision : PRELIM
Previous Run : Material :
Written By : Due Date : 26/01/2009 Qty: 4 Um: Each
Checked & Approved By :
Comment : Est Rev:A 09-01-19 as per prelim issue DD verified by:ec

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D38661 Plate



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
Plate
batch: _____

2.0 D38681 Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)
Spacer
batch: _____

3.0 MS20426AD36 Rivet



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)
Rivet
batch: _____

4.0 MS20426AD35 Rivet



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)
Rivet

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
1- assemble as per dwg D3866

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 06/02/2009 7:44:20 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNT

Job Number: 44950

Part Number: D3866041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart P/N and B/N using a permanent fine point marker, then Stock
Location: _____

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

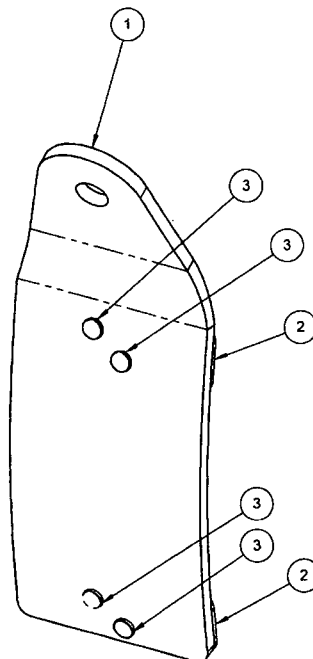
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. -041
1	D3866-1	MOUNT	1
2	D3866-1	SPACER	2
3	MS20426AD3-6	RIVET	4



D3866-041 MOUNT

RELEASED
07/29/13

44950

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3866-041" & B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.10 lbs

A	NEW ISSUE	09.01.13
REV.	DESCRIPTION	BY DATE
DESIGN		
DRAWN		
CHECKED		
MFG. APPR.		
APPROVED		
DE APPR.		
DATE	09.01.13	

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3866** REV. A
SHEET 1 OF 6
TITLE **MOUNT** SCALE NTS

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